



# 2022 Screen Print Program

**ONE+ONE**  
MANUFACTURING



# General Info



## Minimum Order Quantity

**Full Package:** 144 pcs per style per colorway

**Contract Printing:** 300 pcs per style per colorway

*Full Package means we will provide the blank garments for your order.*

*Contract Printing means you will provide the blank garments for us to embellish.*



## Lead Times

**Samples:** 7 to 10 business days

**Production:** 10 to 15 business days

*Larger developments consisting of multiple styles and colorways may require additional time.*

*Lead time assumes garments received in timely manner.*



## Art Requirements

### Preferred Artwork Formats:

Vector based Adobe® Illustrator

High Resolution Adobe® Photoshop

*Additional high resolution artwork may also be acceptable.*

### Design Templates:

Available for a wide variety of garments.

*Ask your Brand Coordinator for templates.*





# Sample Options

## Option 01: Approve a Digital Proof

Receive a digital proof which will contain design specifications including art sizing and color call outs.

Digital Proof	No Charge
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## Option 02: Approve a Proto Sample

Receive a physical sample or photo for approval.

Tee with one color print in one location	\$65
Fleece with one color print in one location	\$75
Additional locations of print (one color)	\$50
Additional colors of print per location	\$10
Price for additional samples per style (ranges by garment type)	\$15 - \$30

## Option 03: Rush Approval (On-Press)

Receive an image of the first print to come off the production line. Because the machine will be setup for bulk production, we allot just a 30 minute window for you to approve the job.. Revisions requested on-press will incur additional setup fees.

Press Check with an on-time approval received within the allotted 30 minute window (charged per print location)	\$150
Press Check with a late approval received between 30 and 60 minutes (charged per print location)	\$250
On-Press color revisions (per each color revised)	\$50
Revisions that require new screens (such as size changes or art changes)	TBD

# Price List.

## 2022 Full Package

SCREEN PRINT PRODUCTION PRICING					
Standard Placements, Per Location	144	300	600	1200	2400
1 Color	\$1.50	\$1.13	\$1.10	\$1.02	\$0.97
2 Color	\$1.70	\$1.23	\$1.16	\$1.05	\$1.00
3 Color	\$1.90	\$1.33	\$1.22	\$1.08	\$1.02
4 Color	\$2.10	\$1.43	\$1.28	\$1.11	\$1.05
5 Color	\$2.30	\$1.53	\$1.34	\$1.14	\$1.07
6 Color	\$2.50	\$1.63	\$1.40	\$1.17	\$1.10
7 Color	\$2.70	\$1.73	\$1.46	\$1.20	\$1.12
8 Color	\$2.90	\$1.83	\$1.52	\$1.23	\$1.15
9 Color	\$3.10	\$1.93	\$1.58	\$1.26	\$1.17
10 Color	\$3.30	\$2.03	\$1.64	\$1.29	\$1.20
Neck Print (includes OEM label removal)	144	300	600	1200	2400
1 Color (Tear Away Label)	\$0.85	\$0.75	\$0.65	\$0.60	\$0.55
1 Color (Scissor Cut)	\$1.05	\$0.95	\$0.85	\$0.80	\$0.75
Additional Charges					All Qty
Fleece Print					\$0.30
Oversized Print - Less than 600 pcs					\$0.27
Oversized Print - 600 pcs or more					\$0.22
SETUP FEES					
Standard Screens (per color)					\$25.00
Standard Screens on Reorder (per color)					\$10.00
Oversized Screens (per color)					\$40.00
Oversized Screens on Reorder (per color)					\$30.00
High Density Screens (per color)					\$50.00
Film Charge (per color)					\$15.00
Color Change (per color)					\$15.00
Color Separations - Simple Designs (per color)					\$10.00
Color Separations - Complex Designs (per color)					\$15.00
ADDITIONAL CHARGES					
Folding and Bagging					
Fold, Polybag and Size Sticker - Tees					\$0.35
Fold, Polybag and Size Sticker - L/S					\$0.45
Stickers and Ticketing					
Barcode Sticker (includes sticker)					\$0.10
Affix Tickets/Hangtags with Fastener (includes fastener)					\$0.15
Affix Tickets/Hangtags with Safety Pin (does not include safety pin)					\$0.45
Label and Trims					
Neck Label Sewing Over Seam (no seam opening required)					\$0.40
Neck Label Sewing Under Seam (seam opening required)					\$0.70
Hem Label Sewing (no folding required)					\$0.35
Hem Label Sewing (folding required)					\$0.45
Label/Patch Sewing - 2 Sides					\$0.65
Label/Patch Sewing - 4 Sides					\$0.80
Specialty Inks (per location)					
Waterbased					\$0.10
Discharge					\$0.10
Metallic/Shimmer					\$0.10
Glitter/Crystalina					\$0.40
Reflective					\$0.50
Glow in the Dark					\$0.40
High Density					\$0.55
Puff Ink					\$0.20

Orders are subject to 3% defect rate for which OPO will not be responsible. Customer to order overage as necessary.  
Pricing is subject to change at any time with or without notice. Additional terms and conditions apply.

# Price List.

## 2022 Contract Printing

SCREEN PRINT PRODUCTION PRICING					
Standard Placements, Per Location	144	300	600	1200	2400
1 Color	\$1.75	\$1.38	\$1.35	\$1.27	\$1.22
2 Color	\$1.95	\$1.48	\$1.41	\$1.30	\$1.25
3 Color	\$2.15	\$1.58	\$1.47	\$1.33	\$1.27
4 Color	\$2.35	\$1.68	\$1.53	\$1.36	\$1.30
5 Color	\$2.55	\$1.78	\$1.59	\$1.39	\$1.32
6 Color	\$2.75	\$1.88	\$1.65	\$1.42	\$1.35
7 Color	\$2.95	\$1.98	\$1.71	\$1.45	\$1.37
8 Color	\$3.15	\$2.08	\$1.77	\$1.48	\$1.40
9 Color	\$3.35	\$2.18	\$1.83	\$1.51	\$1.42
10 Color	\$3.55	\$2.28	\$1.89	\$1.54	\$1.45
Neck Print (includes OEM label removal)	144	300	600	1200	2400
1 Color (Tear Away Label)	\$0.95	\$0.85	\$0.75	\$0.70	\$0.65
1 Color (Scissor Cut)	\$1.15	\$1.05	\$0.95	\$0.90	\$0.85
Additional Charges					All Qty
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